

From Philadelphia International Airport

- Take I-95 S toward I-476/Delaware, continue for approximately 9.6 miles
- Take the US-322 W/Highland Ave. exit, Exit 3B-A towards West Chester
- Turn left onto Baltimore pike/US-1S/US-322 W
- Turn right onto Wilmington Pike/US-202 N/US-322 W. Continue to follow US-202 N/US-322 W
- Merge onto US-202 N toward Paoli/Downingtown
- Take the US-30 exit toward Frazer
- Turn left onto Lancaster Ave/US-30 W; continue to follow Lancaster Ave/US-30 W
- Turn left onto Springdale Drive
- **** Travel west on Route 30/Lincoln Highway approx. 1 mile to the 2nd entrance to Whiteland Business Park (after 2nd traffic light), Belden Blvd. Turn left on Belden Blvd. and proceed to stop sign**
- **123 Summit – turn right then 1st left onto Summit Drive to the end of the road**
- **770 Springdale – turn left and follow Springdale Drive to top of hill**
- **For 860 Springdale Building: Travel west on Route 30/Lincoln Highway approx. 1/2 mile to the first entrance at 2nd light to Whiteland Business Park. Turn left at light on Springdale drive, proceed for less than 1/2 mile, 860 is on the left (if you reach the stop sign, you have passed the building).**

From East, Philadelphia

- Take I-76 W/Schuylkill Expy toward Valley Forge
- Merge onto US-202 S via Exit 328B-A/327 toward West Chester
- Continue on Route 202 South 11.58 miles to US-30 Bus/US-30 E Exit toward Frazer/Downingtown Exit
- Stay on the left and proceed to Business Route 30 East /Exton Frazer Exit
- Turn right at the bottom of the ramp
- ****Follow directions above**

From North, New York City

- From New York City, take the New Jersey Turnpike South to the I-276 W/PA Turnpike West
- Merge onto I-76 E/Schuylkill Expy E via Exit 326 toward US-202/I-476/Philadelphia/Valley Forge
- Merge onto US-202 S via Exist 328 A toward West Chester
- Continue on Route 202 South 11 miles to US-30 Bus/US-30 E Exit toward Frazer/Downingtown Exit
- Stay on the left and proceed to Business Route 30 East /Exton Frazer Exit.
- Turn right at the bottom of the ramp.
- **Follow directions above ****

From South, Baltimore

- Take the I-895N ramp toward I-95 N/New York
- Merge onto I-95 N (crossing into Delaware) (Portions Toll)
- Keep left to take I-95 N toward I-495/Wilmington/Philadelphia
- Keep left to take I-95 N/US-202 N toward Wilmington
- Take the US-202/Concord Pike exit, Exit 8 toward West Chester/Wilmington
- Merge onto US-202N via the ramp on the left toward West Chester
- Take the US-30 exit toward Frazer
- Turn left onto Lancaster Ave/US-30 W, continue to follow US-30 W
- **Follow directions above ****

From West, Pittsburgh

- From Pittsburgh, take I-76 E/PA Turnpike East toward Harrisburg (Portions Toll)
- Take the PA-100 exit, Exit 312, toward Pottstown/West Chester
- Merge onto N Pottstown Pike/PA-100 S via the ramp on the left toward Downingtown
- Continue on PA-100 for 4 miles
- Turn left onto W Lincoln Hwy/US-30 Bus E
- Turn right onto Belden Blvd. into the Whiteland Business Center and at the stop sign:
123 Summit – turn right then 1st left onto Summit Drive to the end of the road
770 Springdale – turn left and follow Springdale Drive to top of hill